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ENGINEWISE

## HPC 12th STAGE SEALING RING PLASMA COAT REPAIR

**MODEL:** V2500 A1/A5

**ATA #:** 72-41-21

**P&W ENGINE MANUAL REF:** Repair 064, VRS9305

**SB REF:** N/A

### INTRO:

This new repair developed by Pratt & Whitney for the V2500-A1/A5 HPC 12th Stage Seal Ring addresses defects on the axial surface and restores serviceability on the part. By applying a plasma coat to the part (Figure 01), it increases repair yield and reduces part scrappage, leading to lower overall cost of ownership.

### AVAILABILITY

This repair is available from 20 July 2018 and will be applicable for the following typical part numbers:

- 6A2506, 6A5757

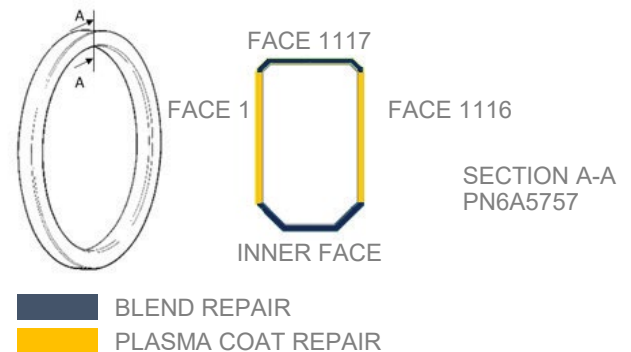
### BENEFITS

Increases overall repair yield  
Reduces cost of ownership

### PART REFERENCE



FIGURE 01: LOCATION OF REPAIRABLE SURFACES



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